

# SAFETY DATA SHEET

Blasogrind HC 5

## Section 1. Identification

**GHS product identifier** : Blasogrind HC 5  
**Article No.** : 03280-03  
**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

#### Identified uses

Industrial use only.  
Metal working fluids

#### Uses advised against

Consumer use.

**Manufactured/supplied** : BLASER SWISSLUBE AG  
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**e-mail address of person responsible for this SDS** : [reach@blaser.com](mailto:reach@blaser.com)

**Emergency telephone number (with hours of operation)** : +1 866 928 0789 (Toll free)

## Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : SKIN SENSITIZATION - Category 1  
ASPIRATION HAZARD - Category 1

### GHS label elements

#### Hazard pictograms



**Signal word** : Danger

**Hazard statements** : H304 - May be fatal if swallowed and enters airways.  
H317 - May cause an allergic skin reaction.

### Precautionary statements

**Prevention** : P280 - Wear protective gloves.  
P261 - Avoid breathing vapor.  
P272 - Contaminated work clothing must not be allowed out of the workplace.

## Section 2. Hazards identification

<b>Response</b>	: P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P363 - Wash contaminated clothing before reuse.
<b>Storage</b>	: P405 - Store locked up.
<b>Disposal</b>	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
<b>Supplemental label elements</b>	: Avoid contact with skin and clothing. Wash thoroughly after handling.
<b>Hazards not otherwise classified</b>	: Prolonged or repeated contact may dry skin and cause irritation.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

Ingredient name	%	Identifiers
Distillates (petroleum), hydrotreated middle	≥50 - ≤75	CAS: 64742-46-7
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	≥30 - ≤50	CAS: 72623-86-0
Polysulfides, di-tert-dodecyl	≤5	CAS: 68425-15-0

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and would require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

<b>Eye contact</b>	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
<b>Inhalation</b>	: Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
<b>Skin contact</b>	: Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
<b>Ingestion</b>	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

### Potential acute health effects

## Section 4. First aid measures

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
- Ingestion** : May be fatal if swallowed and enters airways.

### Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking
- Ingestion** : Adverse symptoms may include the following:  
nausea or vomiting

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

## Section 6. Accidental release measures

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not swallow. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: -20 to 40°C (-4 to 104°F). Shelf life: 36 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

NIOSH Recommended exposure limit for Metalworking fluids: 0.5 mg/m<sup>3</sup> (particulate)

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated middle	<b>NIOSH REL (United States, 10/2020) [OIL MIST MINERAL]</b> TWA 10 hours: 5 mg/m <sup>3</sup> . Form: Mist. STEL 15 minutes: 10 mg/m <sup>3</sup> . Form: Mist.
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	<b>NIOSH REL (United States, 10/2020) [OIL MIST MINERAL]</b> TWA 10 hours: 5 mg/m <sup>3</sup> . Form: Mist. STEL 15 minutes: 10 mg/m <sup>3</sup> . Form: Mist. <b>OSHA PEL (United States, 5/2018) [Oil mist, mineral]</b> TWA 8 hours: 5 mg/m <sup>3</sup> .
Polysulfides, di-tert-dodecyl	None.

## Section 8. Exposure controls/personal protection

### Biological exposure indices

No exposure indices known.

- |   |  |
|---|--|
| <b>Appropriate engineering controls</b> | : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.   |
| <b>Environmental exposure controls</b>  | : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. |

### Individual protection measures

- |                               |   |
|-------------------------------|---|
| <b>Hygiene measures</b>       | : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.  |
| <b>Eye/face protection</b>    | : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.   |
| <b><u>Skin protection</u></b> |   |
| <b>Hand protection</b>        | : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum) . |
| <b>Body protection</b>        | : Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.  |
| <b>Other skin protection</b>  | : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.  |
| <b>Respiratory protection</b> | : A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.  |

## Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.


### Appearance

- |                                     |                   |
|-------------------------------------|-------------------|
| <b>Physical state</b>               | : Liquid.         |
| <b>Color</b>                        | : Colorless.      |
| <b>Odor</b>                         | : Faint odor.     |
| <b>Odor threshold</b>               | : Not available.  |
| <b>pH</b>                           | : Not applicable. |
| <b>Melting point/freezing point</b> | : Not available.  |
| <b>Pour point</b>                   | : -5.8°F          |

## Section 9. Physical and chemical properties and safety characteristics

<b>Boiling point or initial boiling point and boiling range</b>	: Not available.
<b>Flash point</b>	: Open cup: 311°F (155°C)
<b>Flammability</b>	: Not available.
<b>Lower and upper explosion limit/flammability limit</b>	: Not available.
<b>Vapor pressure</b>	: Not available.
<b>Relative vapor density</b>	: Not available.
<b>Relative density</b>	: Not available.
<b>Density</b>	: 0.85 g/cm <sup>3</sup> [68°F (20°C)]
<b>Solubility(ies)</b>	:
<b>Miscible with water</b>	: No.
<b>Partition coefficient: n-octanol/water</b>	: Not applicable.
<b>Auto-ignition temperature</b>	: Not available.
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (104°F (40°C)): 5 mm <sup>2</sup> /s (5 cSt)
<b>VOC content</b>	: 96 g/l (ASTM E1868-10); Concentrate in the packaging as sold.
<b><u>Particle characteristics</u></b>	
<b>Median particle size</b>	: Not applicable.


## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	:  Shelf life: 36 months.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: No specific data.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
 Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based  Polysulfides, di-tert-dodecyl	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-

#### Irritation/Corrosion

## Section 11. Toxicological information

Not available.

### Respiratory or skin sensitization

Not available.

### Mutagenicity

Not available.

### Carcinogenicity

Not available.

### Classification IARC/OSHA/NTP

Not applicable.

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Product/ingredient name	Result
Distillates (petroleum), hydrotreated middle	ASPIRATION HAZARD - Category 1
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
- Ingestion** : May be fatal if swallowed and enters airways.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking
- Ingestion** : Adverse symptoms may include the following:  
nausea or vomiting

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

## Section 11. Toxicological information

### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Blasogrind HC 5	>2000	N/A	N/A	N/A	N/A
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	N/A	2500	N/A	N/A	N/A
Polysulfides, di-tert-dodecyl	2500	2500	N/A	N/A	N/A

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Distillates (petroleum), hydrotreated middle	EC50 >10000 mg/l	Algae	96 hours
	EC50 3193 mg/l	Daphnia	48 hours
	EC50 1028 mg/l	Fish	96 hours

### Persistence and degradability

Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Polysulfides, di-tert-dodecyl	>6.2	-	High

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	<b>DOT Classification</b>	<b>TDG Classification</b>	<b>Mexico Classification</b>	<b>IMDG</b>	<b>IATA</b>
<b>UN number</b>	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
<b>UN proper shipping name</b>	-	-	-	-	-
<b>Transport hazard class(es)</b>	-	-	-	-	-
<b>Packing group</b>	-	-	-	-	-
<b>Environmental hazards</b>	No.	No.	No.	No.	No.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.

## Section 15. Regulatory information

**U.S. Federal regulations** : **TSCA 8(a) PAIR:** triisobutyl phosphate  
**TSCA 8(a) CDR Exempt/Partial exemption:** Not determined  
**TSCA 8(c) calls for record of SAR:** triisobutyl phosphate

### TSCA 12(b) - Chemical export notification

Not applicable.

**Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)** : Not listed

**Clean Air Act Section 602 Class I Substances** : Not listed

**Clean Air Act Section 602 Class II Substances** : Not listed

**DEA List I Chemicals (Precursor Chemicals)** : Not listed

## Section 15. Regulatory information

**DEA List II Chemicals** : Not listed  
**(Essential Chemicals)**

### SARA 302/304

#### Composition/information on ingredients

Name	%	EHS	SARA 302 TPQ		SARA 304 RQ	
			(lbs)	(gallons)	(lbs)	(gallons)
Ethylene oxide	≤0.1	Yes.	1000	-	10	-

**SARA 304 RQ** : 287554.6 lbs / 130549.8 kg [40573.7 gal / 153588 L]

### SARA 311/312

**Classification** : SKIN SENSITIZATION - Category 1  
 ASPIRATION HAZARD - Category 1  
 HNOC - Defatting irritant

#### Composition/information on ingredients

Name	%	Classification
Distillates (petroleum), hydrotreated middle	≥50 - ≤75	ASPIRATION HAZARD - Category 1
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	≥30 - ≤50	ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant
Polysulfides, di-tert-dodecyl	≤5	SKIN SENSITIZATION - Category 1B

### California Prop. 65

**⚠ WARNING:** This product can expose you to Ethylene oxide, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Ingredient name	No significant risk level	Maximum acceptable dosage level
Ethylene oxide	Yes.	Yes.

### California SCAQMD Rule 1144:

Category: Metalworking Fluid – Metal Removal – General. Recordkeeping requirement: reportable;  
 Contains 96

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

**Canada** : All components are listed or exempted.

**United States** : All components are active or exempted.

## Section 16. Other information

### Procedure used to derive the classification

Classification	Justification
SKIN SENSITIZATION - Category 1 ASPIRATION HAZARD - Category 1	Calculation method Calculation method

### IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

### History

**Date of printing** : 11/11/2024

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**Version** : 1.01

**Prepared by** : Product Stewardship Blaser Swissslube AG

**Key to abbreviations** : ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
N/A = Not available  
SGG = Segregation Group  
UN = United Nations

**References** : Not available.

Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.